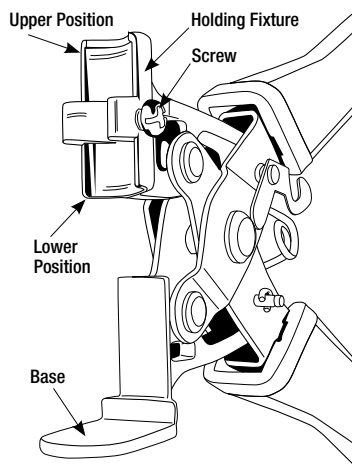
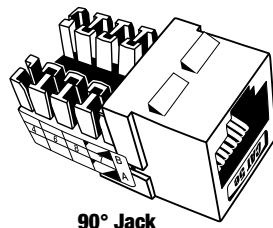


Using either a Philips or slotted screwdriver, back the holding screw off enough to insert and seat the 110 blade. The type of jack used will determine how to position the 110 blade in the holding fixture of the JackAX. Install the blade as shown below to correspond to the jack. Once properly seated, hold the blade firmly in place & tighten the screw down securely. Be careful not to over tighten.

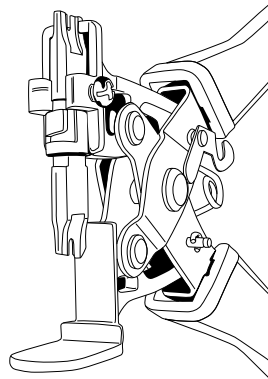
JackAX: Tool only, no blade.



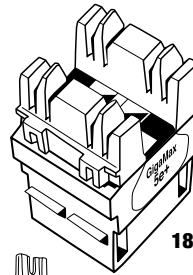
Jacks and Blade Positions:



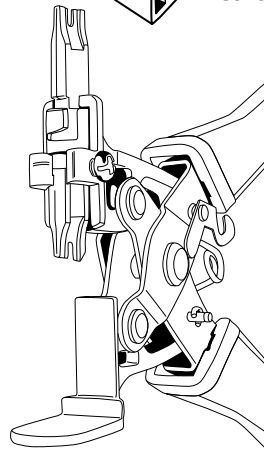
90° Jack



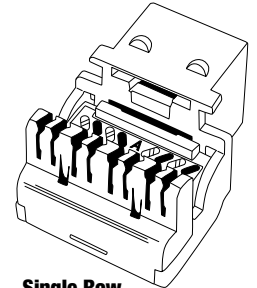
90° Jacks: Insert the 110 blade in the *lower* position of the holding fixture, with the cutting knife of the blade facing the tool.



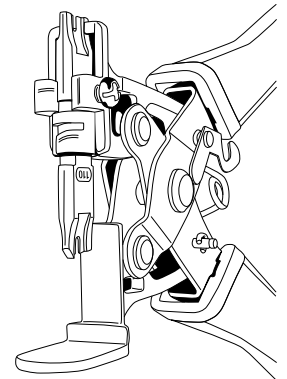
180° Jack



180° Jacks: Insert the 110 blade in the *upper* position of the holding fixture, with the cutting knife of the blade facing the tool.



Single Row Pairing Jack



Single Row Pairing Jacks: Insert the 110 blade in the *lower* position of the holding fixture, with the cutting knife of the blade facing away from the tool.

Prep & Terminate:

- 1) Strip cable jacket.
- 2) Prep all 4 pairs (8 conductors or wires). Choose your wiring scheme, A or B, and insert each conductor into the proper IDC slot per the color code chart on the jack.

Inserting the conductors into the IDC, choose what works best for you:

- All 4 pairs & terminate.
- 2 pairs per side & terminate one side at a time.
- 2 pairs at the front end & terminate. Repeat on the back end.

- 3) Position the prepared jack into the blade (**Fig 1**) lining up the IDC with the blade. Squeeze the tool until the jack and the base come together.
- 4) Once the jack fits snugly on the tool's base (**Fig 2**), continue to squeeze slowly, seating the conductor until it is seated & cut. Once cut, release handles. **Do not over squeeze!**
- 5) Repeat steps 3 & 4 until all conductors are terminated as shown in **Fig 3**.

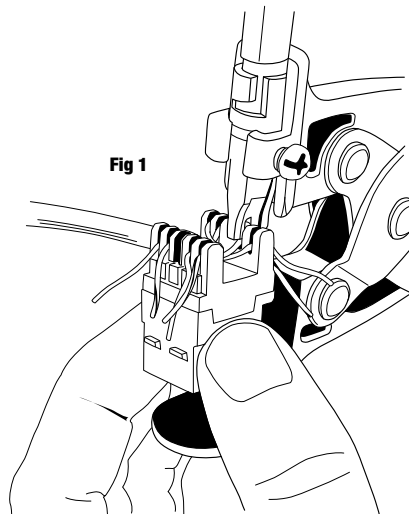


Fig 1

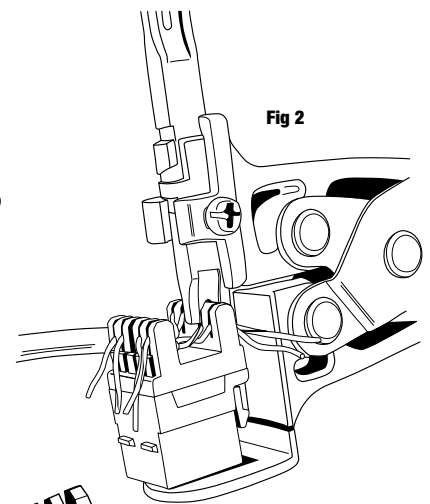


Fig 2

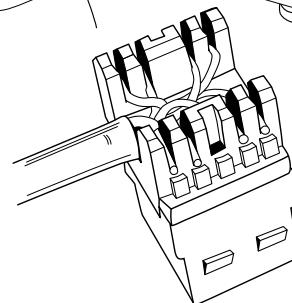


Fig 3